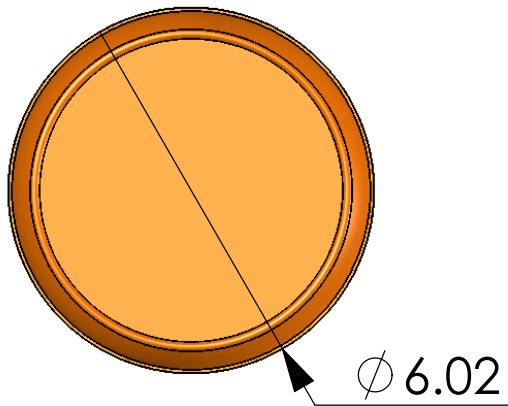
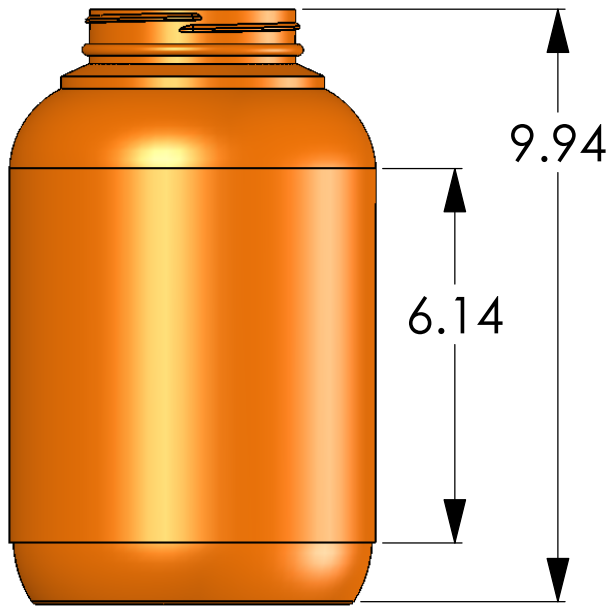
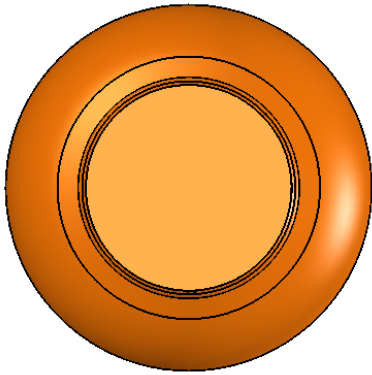


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



Nominal Capacity - 128 fluid ounces
Overflow Capacity - 132.2 fluid Ounces
Material - HDPE (Exxon/Paxon AD60-007) or equivalent
Neck Finishes - SPI "M" style 89-400, 110-400
 110mm Alcoa PlastiLok and 110mm Cap Snap
Weight - 110 ± 3 grams
Standard Bulk Pack - 60 bottles per box
Reshippers - 4 pack available on request
Stock - Natural & Flamed - Custom matched colors also available
Special Note - These molds are constructed to be *any* volume between 64 and 160 ounces

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRO-GRAM PLASTICS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRO-GRAM PLASTICS, INC. IS PROHIBITED.			DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1/2$ DEG TWO PLACE DECIMAL ± 0.062 THREE PLACE DECIMAL ± 0.031	NAME		DATE	
				DRAWN		Walt	
				CHECKED			
				ENG APPR.			
				MFG APPR.			
		MATERIAL		Q.A.		COMMENTS:	
NEXT ASSY		USED ON		FINISH		89-400 Widemouth Gallon	
APPLICATION		DO NOT SCALE DRAWING		SIZE A DWG. NO.		REV.	
				SCALE=		File: 89-400 Widemouth Gallon SHEET 1 OF 1	

