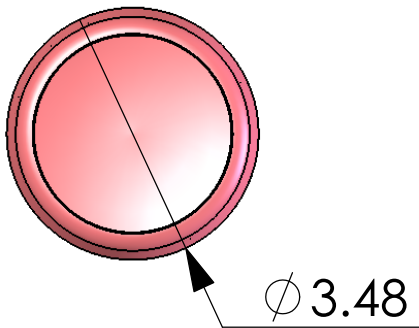
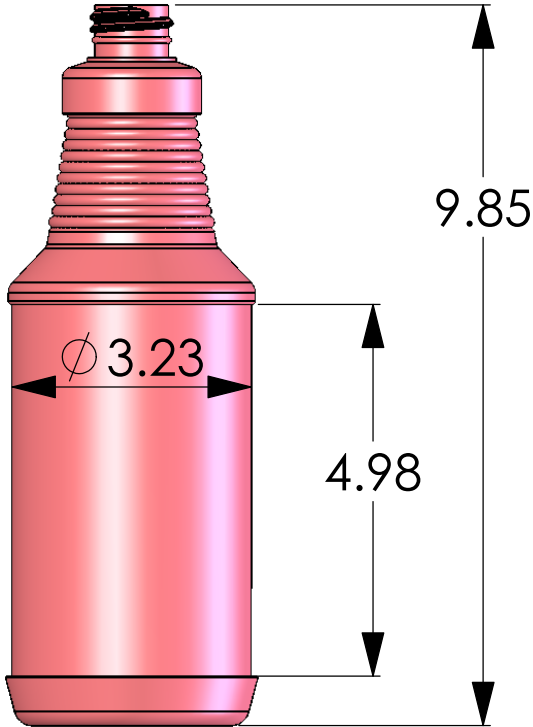
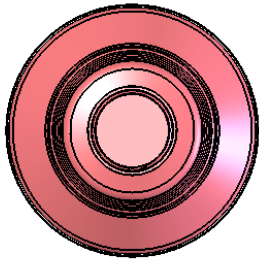



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



Nominal Capacity - 32 fluid ounces
Overflow Capacity - 33.7 fluid Ounces
Material - HDPE (Solvay B53-35H-011)
 or equivalent
Neck Finishes - SPI "M" style 28-400 -
 28-410 and 38mm Cap Snap available
Weight - 50 ± 3 grams
Standard Bulk Pack - 108 bottles per box
Reshippers - Available on request
Stock - Natural & Flamed - Custom matched
 colors also available

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	TOLERANCES:		DRAWN	Walt	
	FRACTIONAL ± 1/16		CHECKED		
	ANGULAR: MACH ± 1/2 DEG		ENG APPR.		
	TWO PLACE DECIMAL ± 0.062		MFG APPR.		
THREE PLACE DECIMAL ± 0.031		Q.A.			
MATERIAL		COMMENTS:		28-410 Caraffe Quart	
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			
SCALE=		File: 28-410 Caraffe Quart		SIZE A DWG. NO. _____ REV. _____ SHEET 1 OF 1	